

# FAQ BWT Roc Clinic one





# Indhold

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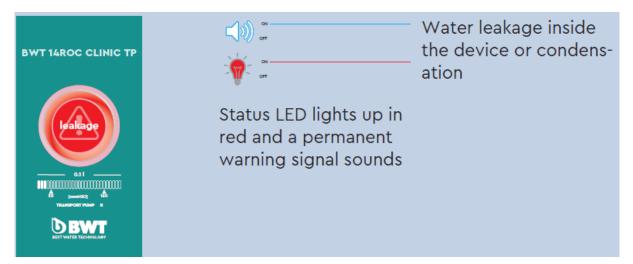
# 1 FAQ

### 1.1 LED color overview of the status and alert

Status	LED colour	Device state
Working	Lit up in green	Device in operation
Ready	Pulsates green	Device is in standby
Working	Lit up in yellow	WCF alert triggered
Working	Lit up in blue	Mobile device connected to RO via Bluetooth
Service	Lit up in red	Service required
Fault	Lit up in red or flashes red	Error message as displayed in the app

# 1.2 App is displaying "Leakage".

Unit stops producing permeate.

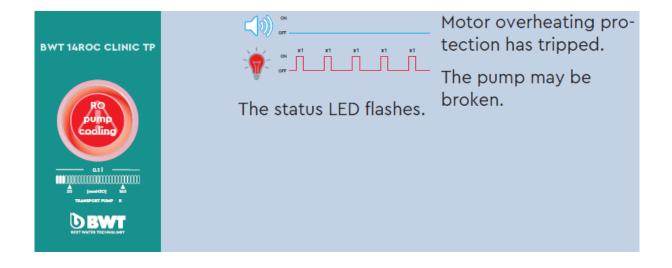


Disconnect power and water supply. Open unit and check for leakage inside. Fittings and pump are the main source of leakage fault. When repair has been made, dry the units, components and make sure the leakage sensor is completely dry.

Re-connect power and water, and the system will start up.

# 1.3 App displaying "RO pump cooling".

Unit stop producing permeate.

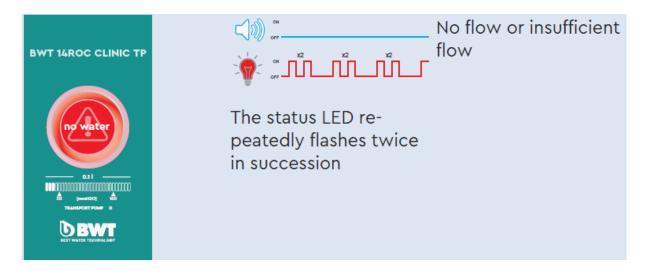


The pump inside the unit is overheating and needs to cool down. The unit will restart after the pump has cooled down. This may take 20-40 minutes depending on the surrounding temperature. If the device no longer starts by itself, the pump may be broken.

## 1.4 App displaying "no water".

Unit gets no water or less then ~15I/h inlet flow for 20 seconds.

When there is sufficient inlet flow again – the fault disappears and the unit starts working again



#### **Possible reasons**

- Weak or fluctuating public water supply
- Kinked inlet hose
- Inlet hose diameter too small.
- Clogged pre-filter
- Clogged inlet valve

#### How to fix

- Check the water supply. Inlet filter may be clogged.
- Check if inlet flowrate is sufficient Min. 300 l/h
- Check if prefilter is clogged and change if necessary.
- Check if inlet valve is clogged and clean if necessary.
- Check if inlet hose is not kinked or damaged.

# 1.5 App displaying "fault inlet h2o meter".

BWT 14ROC CLINIC TP		The input water meter is blocked or has no power supply.
faült inlet 20 meter	The status LED re- peatedly flashes three times in succession.	
	2.7 ppm 14.2 °C 2.6 ppm DEMIN MEMBRANE 0.0 bar 000 OUTLET PRESS Days	
	fault liter 0000 hours	
	MEMODONE PUMP ON 00011 liter 000 liter/hour	
	DEMIN OUTLET FLOW	
FAULT INLET H2O METER		

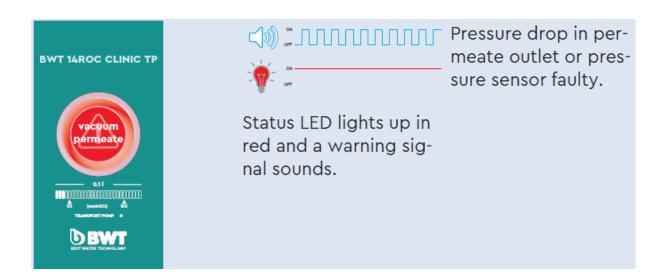
#### Possible reasons

- Inlet water flowmeter has stopped working or is disconnected.

#### How to fix

- Inlet water flowmeter needs to be cleaned or replaced. (the unit will still produce permeate, but the water counter will not work.

## 1.6 App displaying "Vacuum permeate".



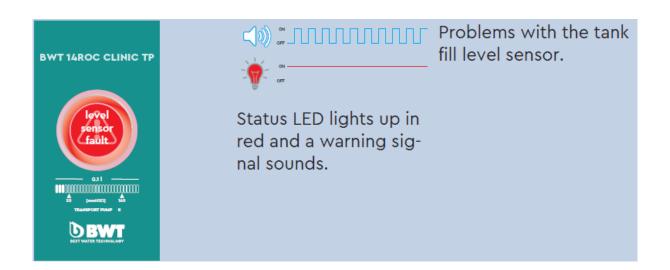
#### Possible reasons.

- Pressure-drop in permeate outlet or pressure sensor faulty.

#### How to fix.

- The Unit can be restarted by pressing the red icon in the app or by the power switch, located on the rear of the unit.
- Check if there is still air pressure in the tank (default pressure is 1.0 bar)
- Check if Pressure tank is faulty it's faulty when water runs out of the air valve when pressed.
- Change permeate pressure transmitter if the above doesn't solve the problem

# 1.7 App displaying "Level sensor fault"



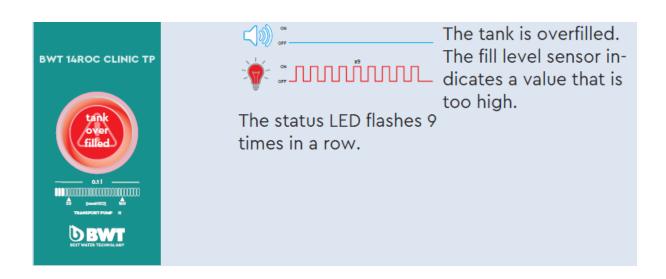
#### **Possible reasons**

- Check the tank fill level sensor.

#### How to fix.

- Replace if faulty.

# 1.8 App displaying "Tank overfilled"



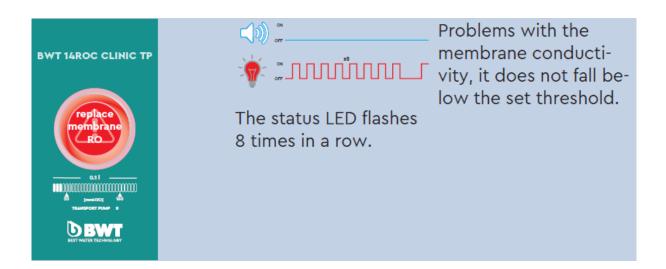
#### Possible reasons.

- The tank is overfilled, or Level sensor must be recalibrated.

#### How to fix.

 To calibrate the sensor, or if you need to empty the tank. Open Permeate (there must be no back pressure) Exit APP and re-enter. Service code 12345. Wait until the APP show "turn the unit OFF" Switch the unit off Wait 5 seconds. Turn the unit ON

# **1.9 App displaying "Replace Membrane RO"**



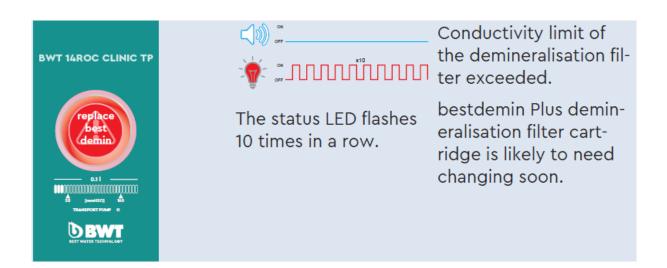
#### Possible reasons.

- Problems with the membrane conductivity, it does not fall below the set threshold.

#### How to Fix.

- Turn off the unit to replace membrane. Reset membrane water counter in service menu for automatic flush of membrane.

## 1.10 App displaying "Replace best demin"



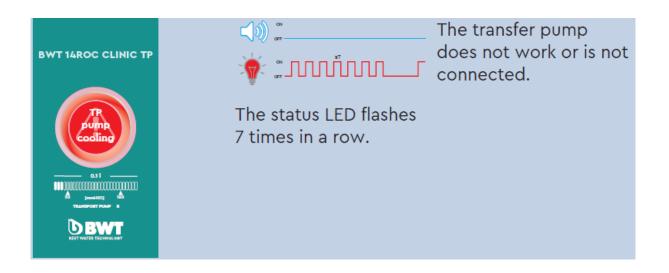
#### **Possible reasons**

- Conductivity limit of the demineralisation filter exceeded.
- Best demin demineralisation filter cartridge is likely to need changing soon.

#### How to Fix

- Replace Best demin and reset Demin water counter in service menu.

# 1.11 App displaying "TP pump cooling"



#### Possible reasons

- The transfer pump does not work or is not connected.

#### How to Fix

- The device will start by itself when the transfer pump motor has cooled down.