

BWT Perla one







Thank you very much for the confidence that you have shown in us by purchasing a BWT appliance.



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1 Safety instructions

1.1 General safety instructions

The product was manufactured in accordance with all recognised regulations and technical standards and was in compliance with the relevant legal requirements when it was put into circulation.

Nevertheless, it can pose a risk of personal injury or property damage if you do not observe this chapter and the safety instructions throughout this documentation.

- Read this documentation carefully and in its entirety before working with the product.
- This documentation must be kept accessible to all users at all times.
- Always hand over the product to third parties together with the full documentation.
- Follow all of the instructions in relation to the proper handling of the product.
- If you detect damage to the product or the mains supply, stop its operation and notify a service technician immediately.
- Use only accessories, spare parts and consumable materials that have been approved by BWT
- Adhere to the environmental and operating conditions specified in the "Technical data" section.
- Use your personal protective equipment. It ensures your safety and protects you from injury.
- Perform only tasks that are described in these operating instructions or that you have been trained to do by BWT.
- Perform all tasks in compliance with all applicable standards and provisions.
- Instruct the operator in the function and operation of the product.
- Instruct the operator in the maintenance of the product.
- Instruct the operator in relation to potential dangers that may arise while operating the product.

1.2 Scope of the documentation

This documentation applies exclusively to the product whose production number is listed in chapter 12, "Technical data".

This documentation is intended for operators, installers without training from BWT, installers with training from BWT (e.g. drinking water specialists), and BWT service technicians.

This documentation contains important information for fitting the product safely and properly, starting up, operating, using, maintaining, and disassembling the product, and for correcting simple faults independently.

Read this documentation in full before working with the product. Pay particular attention to the chapter "Safety Instructions".

1.3 Personnel qualifications

The installation work described in these instructions requires basic knowledge of mechanics, hydraulics and electrical systems as well as knowledge of the corresponding specialist terms.

To ensure that the device is installed safely, this work must be performed only by a qualified specialist or a trained person under the guidance of a qualified specialist.

A qualified specialist is someone with specialist training, knowledge and experience as well as knowledge of the applicable regulations allowing them to assess the work assigned to them, identify potential risks, and take suitable safety measures. A qualified specialist must comply with the applicable specialist regulations.

A **trained person** is someone who has been instructed by a qualified specialist in the tasks entrusted to them and the potential dangers of improper conduct and, if necessary, trained and instructed on the necessary protective equipment and protective measures.

1.4 Transport and installation

To avoid damage during transport to the installation location, do not remove the BWT product from the packaging until you have reached the relevant location. Then dispose of the packaging in the correct manner. Check that the delivery is complete.

If there is a risk of frost, drain all components that convey water.

Only lift or transport the product or product parts at the eyebolts or attachment points provided.

The product must be placed on a horizontal surface that is sufficiently flat and has a sufficient load-bearing capacity. It must be secured so that it does not fall or tip over.

1.5 Symbols used



This symbol indicates general risks to persons, equipment or the environment.



This symbol indicates risks due to the mains voltage.

Risk of death by electric shock!



This symbol indicates information or instructions that you must observe in order to ensure safe operation.



Unplug device before any service and repair work.



This symbol indicates information that is important to observe.



This symbol indicates that at the end of its service life the electrical or electronic device may not be disposed of in household waste.



This symbol indicates that the product can be recycled after it is shut down

1.6 How safety instructions are displayed

In this document safety instructions precede any sequence of actions that could cause harm to persons or damage to property. All hazard prevention measures must be followed.

Safety instructions are displayed as follows:

⚠ SIGNAL WORD!



Source of hazard (e.g. electric shock)

Type of hazard (e.g. risk of fatal injury)!

- ► Escape or prevent hazard
- ► Rescue measure (optional)

Signal word / colour	Indicates the severity of the hazard
Warning symbol	Calls attention to the hazard
Source / type of hazard	Indicates the type and the source of the hazard
Consequences of hazard	Explains the consequences of not following the safety instructions
Hazard prevention measure	Explains how to avoid the hazard

Signal word	Colour	Severity of the hazard
DANGER		High-risk hazard. Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
WARNING		Hazard with a moderate degree of risk. Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
CAUTION		Low-risk hazard. Indicates a hazardous situation which, if not avoided, may result in minor or moderate injury.

1.7 Product-specific safety instructions

instructions



Mains voltage!

⚠ DANGER!

Risk of death by electric shock!

► Unplug device before any service and repair work.



► If the mains cable of the unit becomes damaged, you must replace it with an original BWT cable.

In the following sections, you will find productspecific safety instructions whenever you must perform certain safety-relevant actions on the device.

1.8 Important notes on the product



The product must be installed as described in the installation guide in compliance with the general requirements for the supply of water in Germany ["AVB Wasser"] V, section 12.2 by a water supply company or by a party registered in the water supply company's index of fitters.

In accordance with TrinkwV (German Drinking Water Ordinance) section 16 and section 21, notify residents of the installation of the product, and explain how it works and which regenerative is used.

Using treated drinking water with plants and aquatic animals

Each species of plant and aquatic animal requires water that contains a special combination of substances. Users of the unit should therefore consult the standard literature and check that they can use retreated drinking water for watering plants or for filling ornamental lakes, aquariums or fish ponds.

Handing over the product to the operator



If there is a delay between installation / start-up of the unit and transfer to the operator, both exchanger columns must be manually regenerated.

The operator must be told how the product works as well as how to operate and maintain it.

Hand over the quickguide with instructions on installing and operating the product to the operator.

1.9 Definitions

Inflow water: Drinking water quality of the local water supplier. Depends on the region and described using the degrees of hardness soft, medium or hard.

Softened water: Softened water, usually with water hardness of 0 – 9°dH

Outlet water: The water leaving the softening unit

Pearl water: BWT recommended water quality with water hardness of 4 – 6°dH

Blended water: The BWT softening unit mixes (blends) completely softened water with inflow water to the desired outlet water quality.

Fully softened water: Water with which no inflow water is mixed and which is treated by the device. Hardness value of $0.1 - 2.5^{\circ}$ dH.

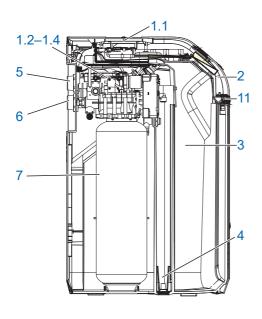
Microbiological and sensory quality of the (partially) softened water

The quality of the treated water depends greatly on the conditions under which the product is installed and operated. The most important factors are listed in the following table.

	Unfavourable conditions	BWT recommendations
Quality of the inflow water	Unsuitable and marginal quality inflow water may not be altered by the product	Contact the BWT drinking water specialist or fitter
Operating conditions	Long periods of stagnation, infrequent regeneration and incorrect configuration of the system can adversely affect the quality of the pearl water	Observe the notes in the installation and operating manual, contact the BWT drinking water specialist or fitter
Quality of the regenerative	Impurities from cheaper regeneratives with insoluble components cause deposits	Use of BWT Perla tabs or regeneratives that comply with DIN EN 973 type A
Installation situation and conditions	Temperatures in the installation room greater than 25°C, evapo- ration of solvents or an improper waste water connection may ad- versely affect the quality of the pearl water	Observe the notes in the installation and operating manual

When determining whether there is a problem with the sensory or microbiological quality of the treated water, it is important where in the system the quality is measured. For example, if the quality is measured at the tap, the water quality may be affected by the pipe material or by the presence of a water heater or hot water storage tank.

2 List of supplied parts



BWT Perla one simplex water softener with:

DVVI	rena one simplex water softener with.
1	1.1 Microprocessor control with 3.5-inch multi-info touch display
	1.2 Multiple-way control valve
	1.3 Water meter for partially softened water
	1.4 Manual mixing valve
2	Easy Fill technology cover
3	Integrated regenerative container
4	Brine suction system
5	Water outlet
6	Water inlet with non-return valve
7	Column containing ion exchanger material
_	2 m rinsing water hose
_	2 m overflow hose, 18 x 24
_	Fasteners
_	BWT AQA test hardness monitoring device
-	BWT pearl water test strips for monitoring the quality of pearl water

8	Multiblock module X DN32	
9	Connection set, DN 32/32 DVGW	
10	BWT siphon	



Optional extras (not on list of supplied parts)		Order no.
	BWT Bewasol brine lifting system	11808
AQA Guard WIRELESS SENSOR DAME	BWT AQA Stop wireless humidity sensor (required accessories for the AQA Guard function)	11772
	LTE antenna, cable length of 3 m	1-444528
	Fault signal cable ZLT	1-433090

Mineral metering units		Order no.
(not on list of supplied parts)		
TO PRINCIPAL OF THE PRI	BWT Bewados Plus E3	17080 Austria: 082026
DBW.	BWT Bewados Plus E20	17081 Austria: 082027

3 Intended use

3.1 Proper use

This product is intended for the partial softening of drinking and service water. It is also designed to prevent malfunction and damage caused by calcification in water pipes and the connected fittings, devices, boilers and other equipment.

The performance specifications of the product must match the expected usage conditions. For notes on this, see the DIN 1988-200 standard as well as the technical data in chapter 12 of this installation and operating manual.

If the product is intended for a commercial application, a BWT consultant must conduct a test and issue an approval.

Operation of the product with regular function checks and the execution of the maintenance measures required for the safe operating condition of the product in accordance with the operating conditions for planning and construction.

3.2 Foreseeable misuse

A product not used for a longer period of time (7 days in accordance with DIN EN 806-5) is not operated as intended.

Non-compliance with the ambient and operating conditions in the technical specifications in chapter 12.

Failure to comply with the maintenance and service intervals specified in this manual.

The use of unauthorised consumables and spare parts.

3.3 Other applicable documentation

- Data protection notice
- · Material safety data sheets
- Installation and operating manual for the installation accessories

4 Function

4.1 General

The BWT Perla one is a simplex water softener that functions using ion exchange. The product is filled with organic ion exchange material.

During the regeneration process, untreated inflow water is available via an integrated bypass.

If the mixing valve is closed, the maximum flow rate is reduced during the regeneration procedure.

NOTE



- ➤ The design of the unit does not permit setting it to 0°dH. The minimum available outflow hardness is approximately 20 percent of the inflow water hardness.
- ► Maximum softening (set to 0°dH)

Regeneration is triggered volumetrically (depending on the quantity of water). This means that no remaining supply of softened water is discarded during regeneration.

4.2 Operation

The mode of operation is consumption-dependent.

This adaptive, sequential design maximises softened water availability and minimises stagnation.

During the regeneration process, untreated inflow water is available.

The regeneration time therefore occurs at night, as water consumption is usually lower during this period.

BWT Perla one automatically determines the capacity required by means of constant monitoring over a two-week consumption period.

Regeneration begins immediately if the capacity is exhausted; otherwise it starts at the regeneration time.

4.3 Regeneration

Exchange of hardness forming substances Ca and Mg ions for Na ions from the regenerative at the ion exchanger.

A precision brine meter measures out the brine required.

The product is equipped with a device that disinfects the ion exchange material during regeneration.

By measuring data acquisition during brine extraction, the regeneration process is adapted to the respective pressure conditions, the regenerative and regeneration water consumption is reduced to the required minimum.

The optimised brine preparation process produces as much brine as needed for regeneration in less than 0.5 hours.

The brine collects in a special sink of the regenerative container and is fully extracted from there. After brine extraction, there is no liquid left in the regenerative container.

An ultrasound sensor in the Easy Fill technology cover measures the regenerative level.

The regeneration is proportional. 100% regeneration takes place after 72 hours at the latest for hygiene purposes.

4.4 Regenerative monitoring

100% in the multi-info touch display corresponds to a regenerative filling level of approx. 46 cm.

From a level of around 20%, the device status indicator changes from "blue" to "yellow" to signal a need to refill the regenerative.

4.5 Multi-info touch display

A fully graphical, 3.5-inch full cap touch display is used for display and for controlling the product. The device status is displayed via the BWT logo.

During start-up, the proposed inflow water hardness from the HYDROMAPS database can be adopted or the hardness of the local drinking water and the desired outlet water hardness can be entered into the control unit.

All other product parameters are stored in the control unit. All product data is pre-set and product parameters can be queried.

The product capacity is displayed as a flow volume in I/h during operation.

Operating data, such as water and regenerative consumption, can be displayed on screen.

The following country-specific settings are available: DE, AT, CH, EN, FR, IT, ES.

Water hardness in: °dH, °f, mol/m³, ppm calcium carbonate.

A memory function for filter backwashing or a filter change can be programmed in the control unit.

4.6 Stagnation management

Depending on the capacity consumption, the product performs a proportional regeneration or a hygiene rinse at the time of regeneration.

If the capacity is not used up within 72 hours, the control unit triggers a regeneration.

4.7 Display of flow rates

(volumes)

The accumulated water consumption indicates the consumption of fully softened water.

4.8 Display of current flow rate

(volume flow)

0

NOTE

- ► The flow shown in the display indicates the outlet water (fully softened water plus added inflow water).
- A comparison of the displayed volumes using a domestic water meter is not possible.



Fully softened water = Displayed volume [litres].

4.9 Interaction

A BWT mineral metering unit can be plugged into the unit at any time.

Up to 10 BWT wireless humidity sensors (order no. 11772) can be taught.

4.10 Connectivity

BWT DES (BWT Digital Eco System)

- WLAN/LAN (LAN via RJ45 socket), can be used after registration with BWT and creation of a customer account.
- GSM connection to the BWT server for full functionality and database updates. Not with all models in the BWT Perla series.
- APP: BWT Best Water Home (depending on the model and market, can potentially be used after registration with BWT and creation of a customer account).
- Plug connection to central instrumentation and control (CIC): The contact opens in the event of an error or power failure (max. contact assignment DC 24 V, 0.5 A).

4.11 Safety

AQA Safe valve

The AQA Safe valve closes the waste water valve in the event of a power failure and thus protects against water damage caused by rinsing water, especially when the rinsing water is being drained by a pump that stops functioning when the power fails.

In the event of a power failure, the control valves remain in their respective operating condition. The programmed parameters are stored permanently and remain unaffected by this.

AQA Watch function

Very small volume flows (< 60 l/h) over a longer period of time (> 10 minutes) indicate a problem in the pipeline network (e.g. leakage, dripping drain tap or leaky toilet cistern). The programmable AQA Watch function of the intelligent control unit monitors the water supply to the building and issues a warning message.

AQA Guard (optional)

Up to 10 sensors can be wirelessly registered with the BWT Perla one. When a sensor detects moisture, the control unit gives a visual warning signal. When using the BWT Best Water Home app on a mobile device, the warning is also displayed there.

5 Installation conditions

5.1 General

The product must be installed as described in the installation guide in compliance with the general requirements for the supply of water in Germany ["AVB Wasser"] V, section 12.2 by a water supply company or by a party registered in the water supply company's index of fitters.

Observe all applicable local installation regulations, general guidelines, sanitary requirements and technical specifications.

5.2 Installation site and environment

Softening units may not be installed in systems that provide water for fire extinguishing purposes.

The installation site must be kept free of frost, must protect the product from chemicals, paint, solvents and fumes, must be structurally waterproofed in accordance with DIN 18195-5 and must allow for easy connection to the water supply system.

NOTE



A connection to the sewage system, a floor drain and a separate mains connection (230 V / 50 Hz) must be located in the immediate vicinity.

If there is no floor drain, the AQA Stop safety function integrated into the softening unit (available with some models) or the internal AQA Stop function may suffice.

However, this is at the property insurer's discretion. It is the unit operator's responsibility to clarify this.

If there is no floor drain and the softening unit does not have an integrated AQA Stop function, a separate safety device will have to be installed on site in the direction of flow upstream of the softening unit.

This safety device (e.g. external BWT AQA Stop) has to shut off the water supply when there is no current in order to prevent unintended water leakage from the softening unit if the product is damaged.

The rated mains power (230 V/50 Hz) and the required operating pressure must be present at all times. A separate means of protection against a shortage of water is not provided and must be installed on site if desired.

If the rinsing water is fed into a pump, it must be designed for a water volume of at least 2 m³/h or 35 l/min for products for building services and at least 3 m³/h or 50 l/min for Rondomat and BWT Perla Professional products.

If the pump is used for other products simultaneously, the size must be adjusted according to their water discharge quantities.

The pump must be resistant to salt water.

In order to benefit from the connectivity of the product, either GSM reception or integration into a home network via LAN or WLAN should be possible at the installation site (see chapter 9).

5.3 Inflow water

The inflow water must always meet the specifications of the Trinkwasserverordnung (German Drinking Water Ordinance) or EU directive 98/83/EC. The total dissolved iron and manganese may not exceed 0.1 mg/l. The inflow water must always be free of air bubbles. Install a bleed device if necessary.

If the treated water is intended for human consumption as defined in the Trinkwasserverordnung (German Drinking Water Ordinance), the ambient temperature must not exceed 25°C.

If the treated water is intended for industrial purposes only, the ambient temperature must not exceed 40°C.

The product's maximum operating pressure must never be exceeded (see chapter 12, Technical data). If the network pressure is higher, a pressure reducer must be installed upstream of the product.

The product requires a minimum operating pressure to function correctly (see chapter 12, Technical data).

The optimal operating pressure is between 3 and 6 bar.

5.4 Functional and warranty conditions

Softening units require regular functional monitoring, maintenance and replacement of important parts after certain intervals.

The amounts of metering substance and regenerative necessary are subject to the level of consumption, which depends on operating conditions.

Softening units must be cleaned regularly and also disinfected if necessary. See this installation and operating manual for the maintenance intervals. We recommend that you enter into a maintenance agreement.

During pressure fluctuations and surges, the sum of the pressure surge and the standing pressure must not exceed the nominal pressure. The positive pressure surge must not exceed 2 bar and the negative pressure surge must not be less than 50% of the self-adjusting flow pressure (see DIN 1988-200/3.4.3).

Continuous operation of the softening unit with water containing chlorine or chlorine dioxide is possible if the concentration of free chlorine/chlorine dioxide does not exceed 0.5 mg/l.

Continuous operation with water containing chlorine or chlorine dioxide can lead to premature ageing if an organic ion exchange material is used. A softening unit can reduce the concentration of free chlorine and chlorine dioxide. In other words, the concentration in the outflow of a softening unit is generally considerably lower than in the inflow.

In order to benefit from the product's connectivity-based features, one of the following must be present at the installation site:

- A GSM signal strength of -40 to -89 dB
- A WLAN signal strength of -20 to -89 dB
- An RJ45 network socket connected to the network within 1.5 m of the device

5.5 Installation

The pipeline network must be rinsed before the product can be installed.

You must check whether a mineral metering device needs to be installed downstream from the product for the purpose of preventing corrosion.

Use corrosion-resistant pipe materials for installation. Pay attention to corrosion-causing chemical properties when different pipe materials are combined (mixed installation), even in the inflow direction upstream of the product.

A protective filter must be installed in the direction of flow 1 m upstream of the product. The filter must be functional before the product is installed. This is the only way to ensure that dirt and corrosive products do not enter the product.

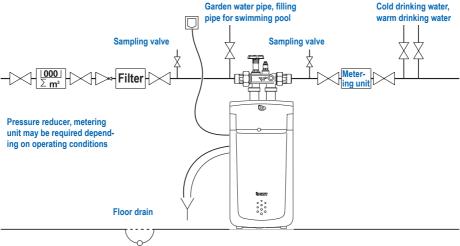
Suitable test sample extraction points must be installed upstream and downstream of the product in accordance with the specifications of VDI 6023.

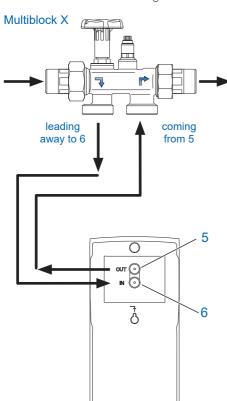
The hose attached to the overflow point of the regenerative container and the rinsing water hose must be routed at an incline to the sewage system or connected to a pump.

According to EN 1717, the rinsing water hose and the overflow hose must be connected to the sewage system at a specified distance above the highest possible waste water level. (Distance is greater than the diameter of the drain pipe).

6 Installation

6.1 Installation diagram

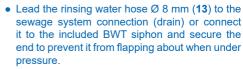




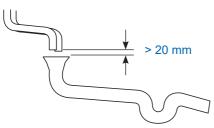
Connect the product as shown in the diagram opposite. A bypass is integrated into Multiblock X. The unit can be installed in horizontal or vertical pipelines.

- Follow the separate installation instructions for the Multiblock X, otherwise warranty claims are void should the unit be damaged.
- Rinse out any dirt particles by opening the handwheel on the Multiblock.
- Connect a corrugated hose to the Multiblock X outlet and then connect this to the inflow water connection IN (6) of the product. Observe the arrow indicating the direction of flow!
- Connect a corrugated hose to the Multiblock X inlet and then connect this to the outlet water connection OUT (5) of the product. Observe the arrow indicating the direction of flow!

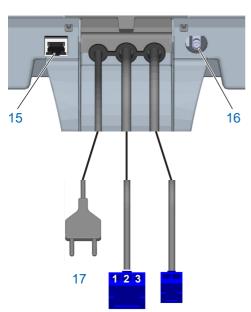




- Lead the overflow hose Ø 24 mm (14) to a sewage system connection (drain) at least 10 cm lower or connect it to the included BWT siphon and secure it appropriately.
- The two hoses connected to the sewage system may not be connected or constricted at any point. When using the BWT siphon, connect it to the sewage system connection in accordance with the installation instructions enclosed with the siphon.



In accordance with EN 1717, the rinsing water and overflow hoses must be connected to the sewage system at least 20 mm above the highest possible waste water level (unimpeded drainage).



18

19

6.2 Electrical connections

The following connections are available at the rear of the Easy Fill technology cover:

15	LAN (RJ45) connection
16	GSM antenna connection (optional, at low signal strength). Not with all models in the BWT Perla series
17	Network cable, depending on the model and market
18	Fault signal contact connection (3 wire), potential-free changeover contact (max. 24 V / 0.5 A) Terminal assignment:
	Terminal 1-2 closed during operation
	Terminal 3-2 closed during fault
19	Dosing pump connection (2-wire)

7 Start-up

7.1 Display and operation

Touch display controls

	Menu
<u></u>	Display of WLAN signal strength
all	Display of GSM signal strength
>	Next / Next page
<	Back / Previous page
\uparrow	Start page / Status overview
C	Server connection active
4	Regeneration in progress

7.2 Starting up

Adding regenerative

Open Easy Fill technology cover (2) and add up to 30 kg of regenerative (regenerative tablets in accordance with DIN EN 973 type A, e.g. Clarosal) to the regenerative container (3).



Inserting the mains plug

The start-up assistant is activated.



Selecting the language

Touch the desired language

Following screen:

Start screen

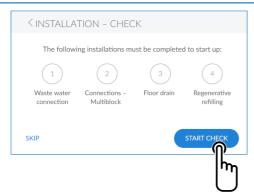


Start screen

Press CONTINUE

Following screen:

Installation check



Installation check

The installation check verifies that your product is properly connected.

Press START CHECK to begin.

Following screen:

Waste water connection in accordance with EN 1717

If you are sure that all the points have been met, you can skip the check.

To do so, press SKIP.

Following screen:

Registration

Installation check 1/4

Check the waste water hoses are connected properly.

Press INSTALLED

Following screen:

Connection on the Multiblock



Installation check 2/4

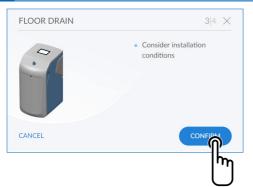
Check the hoses for hard and softened water on the Multiblock are connected properly.

Open the Multiblock by turning the handwheel anti-clockwise until it stops. Rinsing of the device starts.

Press INSTALLED

Following screen:

AQA Stop floor sensor



Installation check 3/4





100%

Installation check 4/4

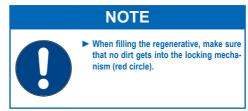
Check the level of the regenerative.

Caution: Do not pour water into the device!

Press CONFIRM

Following screen:

Installation check





Installation check

The installation check is completed successfully when all four icons are green.

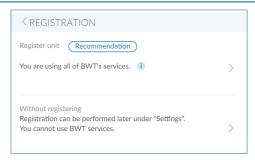
Press CONTINUE

Device registration begins.

The start-up rinse runs in the background (lasts approx. 10 minutes).

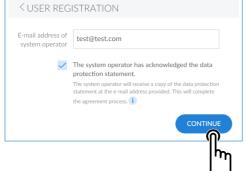
Following screen:

Registration



E-mail address of system operator The system operator has acknowledged the data protection statement. The system operator will receive a copy of the data protection statement at the e-mail address provided. This will complete the agreement process.





Registration

If you want to register your device now:

At the top right, press >

Following screen:

User registration

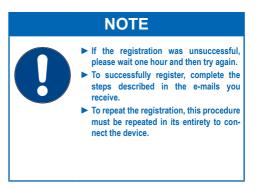
Registration can be skipped and resumed later.

If you **do not** want to register your device now:

At the **bottom** right, press >

User registration

Tap inside the text box. A keypad is displayed. Enter your e-mail address in the text field.



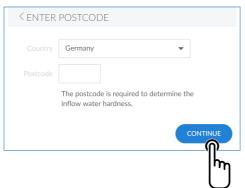
Touch the check mark at the bottom right to confirm the e-mail address.

Select the privacy policy checkbox.

Press **CONTINUE**

Following screen:

Entering the postcode



Entering the postcode

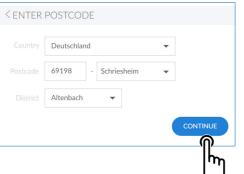
Entering the postcode will automatically determine the water hardness from the hydromaps database for the installation location of your product.

Tap inside the text box. A keypad is displayed.

Enter the postcode of the installation location of your product.

Press CONTINUE

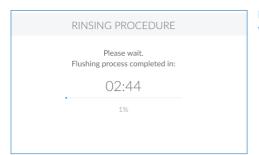
Following screen:
Entering the region



Entering the region

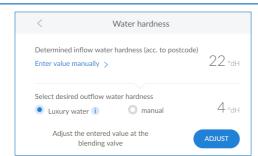
If necessary, select your region in the menu.

After making your selection, press **SAVE**



Rinsing procedure

Wait for the end of the rinsing procedure.





Water hardness

The value of the inflow water hardness is entered from a database. Check the database value corresponds to the water hardness at the installation site. If the database value deviates from the measured value, enter the value for the inflow water hardness manually.

To change the water hardness, press ENTER VALUE MANUALLY >

The desired outlet water hardness can now be selected. It is possible to select the qualities of pearl water (approx. 4°dH) or to manually set a different outlet water hardness.

The design of the unit does not permit setting it to 0°dH. The minimum available outflow hardness is approximately 20 percent of the inflow water hardness.

The adjustment of the manual blending of the product should ideally be carried out at a volume flow of 300 to 600 l/h. First of all, measure the hardness of the pearl water at the nearest fully opened tap downstream from the product. Compare this value with the value in the control unit and, if necessary, adjust it, i.e. increase or reduce the hardness.



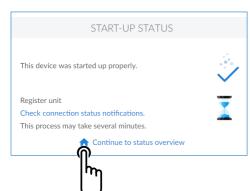
Following screen:

Completing the start-up procedure

Completing the start-up procedure

Once the water hardness is set, the start-up procedure is complete.







Status overview

Start-up is complete.

The product is ready for use.

After filling, it may take until the next regeneration to update this value.

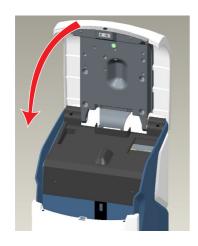
Range of coverage in days is constantly updated based on your usage behaviour.

NOTE



- ► The indicated flow rate refers only to fully softened water. Mixed inflow water and regeneration rinsing water are not detected.
- ► The indicated flow refers to the outlet water.





8 Operation

In sleep mode, the touchscreen display is in energy-saving mode and switched off. Touch the display to turn it on. The device status display (BWT logo) is lit in red for a warning and in yellow for a notification. If no notifications are present, the logo is lit in blue and the status display is activated only with the touchscreen display.

20	Touchscreen display, depending on the model and market	
21	Area for tip-on opening	
22	Device status display	

8.1 Opening the Easy Fill technology cover

Easy Fill technology cover with handleless tip-on function. To open, tap lightly on the white area of the housing above the status display. The Easy Fill technology cover then opens automatically thanks to a built-in mechanism.

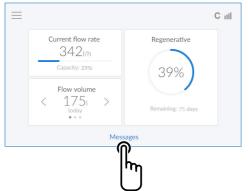
8.2 Closing the Easy Fill technology cover

To close, press the Easy Fill technology cover down gently until it snaps shut.

8.3 Device status display

The device status is indicated by the coloured BWT logo on the device cover.

D	Blue	Operation
D	Yellow	Notification (e.g. regenerative empty)
D	Red	Fault



8.4 Operating display (home screen)

Existing softened water flow, regenerative supply and range of coverage.

Outlet water flow rate: Pressing < or > displays the daily, weekly or monthly consumption.

Messages: Pressing **MESSAGES** displays additional information in chronological order.

Following screen:

Messages



8.5 Refilling the regenerative

The regenerative must be refilled on a regular basis. The product monitors the regenerative supply with a sensor and reports a shortfall via the device status display (yellow) and the display. All commonly available regeneratives that comply with DIN EN 973 type A, (e.g. Perla tabs) can be used.

- Press gently to open the Easy Fill technology cover.
- Fill the regenerative container (R) with regenerative.
- Close the Easy Fill technology cover.





It is important that no dirt gets into the regenerative container when you are refilling (if necessary, clean the regenerative packages before use). Clean the regenerative container with drinking water if dirt does get into the unit.

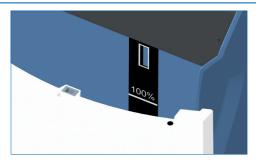
 Confirm filling using the CONFIRM button in the Messages menu or in the Functions menu under RE-FILL REGENERATIVE.



NOTE

0

When filling the regenerative, make sure that no dirt gets into the locking mechanism (red circle).

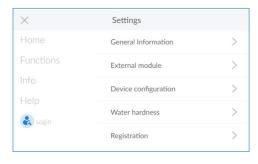


The maximum level of 100% in the multi-info touch display corresponds to a regenerative filling level of approx. 46 cm in the regenerative container.

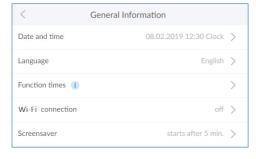




Menu overview Press SETTINGS



Settings Press GENERAL >



General information

The General menu can be used to set the date, time, language, operating times, WLAN connection and screen saver.

To select a menu item, press the corresponding right arrow >

In order to connect the product to your wireless router, please proceed as follows:

Press WLAN CONNECTION >



WLAN

The available networks are displayed.

Select the appropriate network and enter the WPA2 key.

Press CONNECT

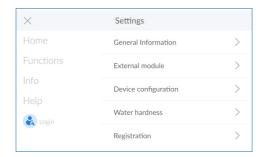


Device settings

The AQA Watch, Rinse, Hygiene and screensaver functions can be activated or deactivated here.

AQA Watch

The programmable AQA Watch function monitors the building's water supply system for consistently low (< 60 l/h) flow rates. (Consistently low flow rates indicate a problem in the pipeline network.) In the event of an error (water flow < 60 l/h for longer than 10 min.), the control unit issues a warning.



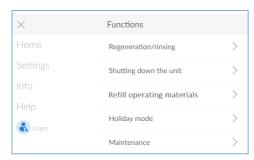


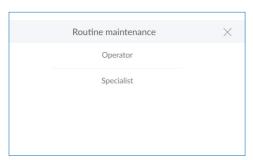
Water hardness

To change the water hardness, press **ENTER VALUE MANUALLY** >

The adjustment of the manual blending of the product should ideally be carried out at a volume flow of 400 to 600 l/h. First of all, measure the hardness of the pearl water at the nearest fully opened tap downstream from the product. Compare this value with the value in the control unit and, if necessary, adjust it, i.e. increase or reduce the hardness.







Routine maintenance 1 2 3 4 Check for leaks Measure water hardness Check water inflow Cleaning

Functions

The product must be checked twice a year using the maintenance function.

Press MAINTENANCE

Pressing the arrow key will start a step-by-step tutorial.

Routine maintenance

Decide whether you are a specialist or operator (instructed person) according to section 1.3 and tap the corresponding field.



Routine maintenance

Press START

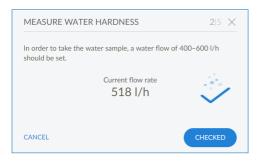
You will be guided through the following steps for maintenance.



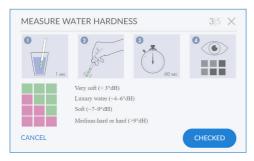
Checking for leaks

In this step, check the system for leaks.

Pay particular attention to water leakage at the screw connections (blue arrows in the picture)



For determining the water hardness, the water sample should be taken at the nearest sampling point at a flow rate of 400 to 600 l/h.



Checking the water hardness

In this step, check the set outlet water hardness.

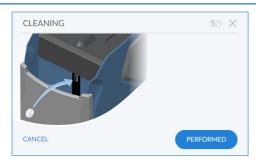
Use the enclosed pearl water check and follow the instructions for its use.



Checking the water inflow

In this step, you check whether flow and consumption are correctly recognised by the product.

Allow water to flow at a tap.



Cleaning

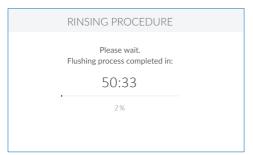
In this step you will carry out the half-yearly cleaning of your product.

Use only BWT IOCLEAN cleaning tablets for cleaning.

Take a cleaning tablet out of the packaging.

Push the cleaning tablet into the designated opening on the product (see adjacent picture).

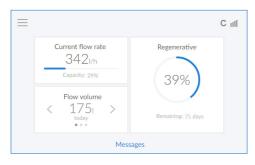
Press CONFIRM.



Cleaning

Cleaning begins.

The remaining time until the end of the rinsing procedure is displayed.



Completing routine maintenance

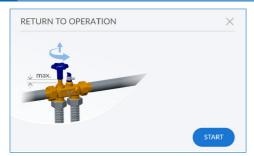
After completion of the cleaning process, the operating display appears.



Shutting down the unit

To shut down the unit (e.g. after a long period of absence), press **START**

You will be asked to close the Multiblock. The product is then rinsed without applying pressure.



Return to operation

To restart, open the Multiblock first.

Press START.

The product is deaerated by means of a rinsing procedure.



Info

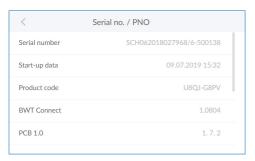
The Info menu gives you an overview of the operating history and the consumption data.

Data such as product type, device ID, serial number, commissioning date and software versions can be found in the "Device info" menu item.



Flow volume

Here you can see a time-related evaluation of the flow rates.



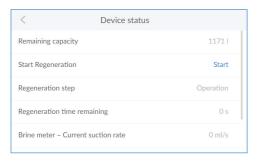
Serial no. / PNO

Here you will find information about your product.



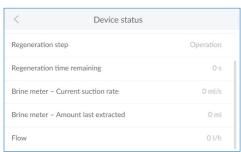
Serial no. / PNO

Here you will find information about your product.



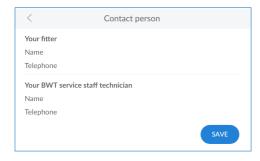
Device status

Here you will find further information about your product.



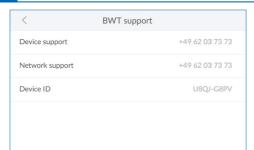
Device status

Here you will find further information about your product.



Contact person

In the Contact Persons menu, you can find contact details for the contact persons, e.g. the fitter and after-sales service technician.



BWT Support

Here you will find the contact information of BWT Support.

8.6 Stoppages and reactivating the unit

In case of expected stagnation phases, take the following preventive measures:	BWT recommendations for restarting a unit after stagnation phases:
Fewer than 3 days: None	Start-up rinse of the product. Then open all taps to rinse the system.
3 to 30 days: Close the Multiblock.	Open the main shut-off valve and the Multiblock. Regenerate both exchanger columns. Then open all taps to rinse the system.
1 to 6 months: Close the Multiblock and shut down the product.	Open the main shut-off valve and the Multiblock. Have BWT after-sales service perform a regeneration of both exchanger columns using Dioxal disinfectant. Then open all taps to rinse the system.
Longer than 6 months: Close the Multiblock and shut down the product.	Reconnect the unit to the municipal drinking water system. Have BWT after-sales service perform a regeneration of both exchanger columns using Dioxal disinfectant.

9 Additional online functions

In order to be able to use all additional online functions provided by BWT, a BWT user account must be created with which the product is registered. Among other things, it provides access to the water hardness database, software updates and fault diagnosis functions. You can also integrate the product into a home network and thus manage the consumption data or receive up-to-date messages directly to your smartphone using the BWT Best Water Home app.

E-mail address of system operator Please complete The system operator has acknowledged the data protection statement. The system operator will receive a copy of the data protection statement at the e-mail address provided. This will complete the agreement process. i

User registration

Tap inside the text box. A keypad is displayed.

Enter your e-mail address in the text field.

Note:

If the registration was unsuccessful, please wait one hour and then try again.

To successfully register, complete the steps described in the e-mails you receive.

To repeat the registration, this procedure must be repeated in its entirety to connect the device.



Touch the check mark at the bottom right to confirm the e-mail address.

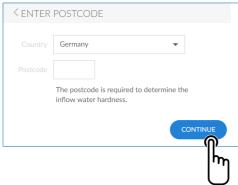


Select the privacy policy checkbox.

Press **CONTINUE**

Following screen:

Entering the postcode



Entering the postcode

Entering the postcode will automatically determine the water hardness from the hydromaps database for the installation location of your product.

Tap inside the text box. A keypad is displayed.

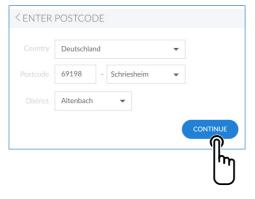
Enter the postcode of the installation location of vour BWT Perla one.

Press CONTINUE

Following screen: Entering the region

Entering the region

If necessary, select your region in the menu. After making your selection, press SAVE

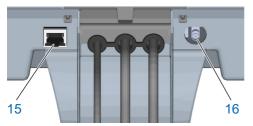


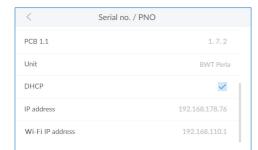
REGISTRATION STARTED The registration is being sent. Check connection status notifications. This process may take several minutes. Continue to settings

Registration started

Registration of your BWT product has been initiated. You will receive an e-mail within the next few minutes. To complete the registration, please follow the steps described there.







9.1 Registration without a GSM connection

If the registration via the GSM connection fails due to lack of signal strength, this will be indicated by a note in "Messages". In the event that you are unable to complete the registration even after trying again, there are other alternatives for registering your BWT product:

- Use of an external GSM antenna. This can be obtained from the local fitter or BWT service technician and is connected to the antenna connection (16).
- Integration of your BWT product into a home network via LAN (RJ45 Ethernet connection (15)) or WLAN.

9.2 LAN connection

LAN connection to the home network via an existing router

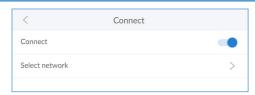
Connect the LAN socket (15) of the BWT product to the router of your home network using a network cable (RJ45 Ethernet connection).

In the control panel of your BWT product, select Info / Serial no. / PNR, scroll down and check the DHCP item. The IP address assigned by the router is now displayed in the "IP address" field.

NOTE



- Integration into a home network is possible using either LAN or WLAN. It is not possible to have two connections at the same time.
- ➤ To enable data transfer, the following port must be open on your router: TLS / SSL port 443.





Your personal BWT-Account

To get access to the individual service features for your BWT products, create a new BWT account or log in with your existing BWT or Google





Login with Google

9.3 WLAN connection

WLAN connection to the home network via an existing router

In the control panel of your BWT product, select Settings / General / WLAN connection and activate the connection

Select Network under the menu item. You can now select your home network, enter the corresponding security key and connect via Connect.

If the connection is successful, press **CONTINUE**. The IP address assigned by the router is now displayed in the "WLAN IP address" field under Info / Serial no. / PNR.

NOTE



- Integration into a home network is possible using either LAN or WLAN. It is not possible to have two connections at the same time.
- ➤ To enable data transfer, the following port must be open on your router: TLS / SSL port 443.

9.4 Activating your BWT product

After registering your BWT product, you will receive an e-mail to confirm the product registration. Your BWT product can be activated once you have filled out the corresponding fields.

Use the user data of your existing BWT customer account or create a new account.

You will then receive confirmation of the registration by e-mail. Please keep this e-mail safe, as the passwords it contains are required for remote operation.

Your BWT product is now registered and you can use all additional online functions.







9.5 BWT Best Water Home App

The BWT Best Water Home app offers a clear overview of your products.

Features of the BWT Best Water Home app

- Monitoring the regenerative level
- Service information
- Holiday mode
- Warning and fault messages
- Direct communication with your BWT drinking water specialist
- Regular newsletters and promotions relating to your BWT products are available on request



Installation of the BWT Best Water Home app

Launch the Apple App Store or Google Play store on your mobile device and search for "BWT Best Water Home"

Install the BWT Best Water Home app and then open it.

Select ADD BWT PERLA and log in with your BWT user account (e-mail address and password).



Your BWT product is now integrated into the BWT Best Water Home app and can be used.



C Serial no. / PNO PCB 1.1 1. 7. 2 Unit BWT Perla DHCP IP address IP address 10.1.8.20 Wi-Fi IP address 192.168.110.1



9.6 Remote operation

Remote operation can be used to retrieve the current status of your product. After connecting, the control panel of your BWT product is displayed in the browser.

You can now operate your product remotely.

WLAN direct connection with mobile device (Access point mode)

Select Settings / Wireless and networks / WLAN settings on your mobile device.

The WLAN of the BWT product appears as BWTAP. Select the **CONNECT** option and then enter the WLAN key that you received during product registration.

Open your browser and enter the WLAN IP address (192.168.110.1) displayed under Info / Serial no. / PNR in the address bar.

The login window of the BWT product appears. Enter the login code that you received from BWT by e-mail.

NOTE



- If a field opens with a security warning, press NEXT or CONTINUE.
- ► Use only the following browsers: Mozilla Firefox (from version 38), Google Chrome (from version 62), Internet Explorer (from version 11), Opera (from version 49) or Safari (from IOS version 9.3.5).
- ► The maximum range for this type of connection is around 5 m.
- ➤ The WLAN connection can be used either for integration into the home network or for direct connection to a mobile terminal. It is not possible to have two WLAN connections at the same time.

Your BWT product is now connected to your mobile device via WLAN and can be operated.

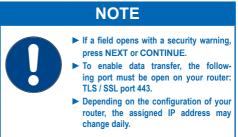




Connection via the home network

If your product is not yet integrated in the home network, follow the steps described in chapter 9.2 (LAN) or 9.3 (WLAN).

Open the browser of a device in the home network (smartphone/tablet/computer) and enter the IP address displayed under Info / Serial no. / PNR in the address bar



The login window of the BWT product appears. Enter the login code that you received from BWT by e-mail.

Your BWT product is now connected and can be operated.

9.7 Fault during start-up

Fault	Possible source of the fault	Steps to resolve the fault
1 Fault when activating the product	1.1 Were all mandatory fields completed?	Make sure the Title, Surname and E-mail address fields are complete. If all fields are completed correctly, please follow step 1.2.
	1.2 Is the product connected to the Internet?	Check the product's Internet connection using the reception bars on the top right of the display. If no GSM connection is established, please follow the steps to connect the product to the home network (chapter 9.2 and 9.3 (LAN, WLAN)). If a connection is established, please follow step 1.3.
	1.3 Is there a success report in the message overview?	Use the product to navigate to the "Messages" menu and check for the message "Registration successful – check incoming e-mail". If you do not find this message, start the activation process again. If you find the message, please follow step 2.1.
2 Fault when delivering the activation message	2.1 Has sufficient time passed?	Activation of your product may take up to an hour. If after this period you have not received an activation e-mail to the address you have provided, please follow step 2.2.

	2.2 Is the e-mail address correct?	Please check that the e-mail address stored on the product is correct and correct the e-mail address if necessary. If the e-mail address is correct, please follow step 2.3. If an incorrect e-mail address was entered during the initial input stage and you do not receive an activation message, please contact the BWT service hotline (after-sales service).
	2.3 Is the e-mail in a spam folder?	Please check the spam / junk mail folder of the e-mail address provided. If this does not solve the problem, please restart the activation.
	2.4 Have you carried out the activation again?	If you have already carried out the activation again but the problem persists, please contact the BWT service hotline (after-sales service). Please have the serial number and device ID ready. These can be found in the "Info / Serial no. / PNR" menu.
3 Fault during on- line activation	3.1 Website does not open when you click on the activation link	Please check the Internet connection of the product on which you wish to open the link. Online activation can only be performed when the Internet connection is active.
	3.2 Website opens with a service message (maintenance)	Occasionally, maintenance of the systems must be performed. During these periods, activation is not possible. Please try again after the specified maintenance period.
	3.3 Website opens with a fault message (service request not available (any longer))	To guarantee security, activation links have an expiration date. This date was exceeded. Please restart activation on the product.
	3.4 User account creation not possible (maintenance message)	Occasionally, maintenance of the systems must be performed. During these periods, activation is not possible. Please try again after the specified maintenance period.
	3.5 User account creation not possible (fault message – input)	Please check that the entries in the mandatory fields are correct.
	3.6 User login not possible (maintenance message)	Occasionally, maintenance of the systems must be performed. During these periods, activation is not possible. Please try again after the specified maintenance period.
	3.7 User login not possible (fault message)	Please check the e-mail address and password for accuracy. Make sure the Caps Lock key on your keyboard is not activated. Also check the language of the keyboard you are using and make sure that this matches your desired input language.
	3.8 User login not possible (forgotten password)	Click on "Forgotten password" and follow the process to set a new password.
	3.9 It is not possible to complete the activation (input fields incomplete)	Please check the input fields. All mandatory fields must be filled with correct values.

	3.10 Complete the activa- tion (consent to data protection agree- ment)	Please read the data protection agreement carefully and confirm your agreement. Use of digital services is only possible with consent.
	3.11 Complete activation (fitter not found)	Your installation partner may not yet be a BWT partner. Use of partner services is only possible in collaboration with a BWT partner.
4 Fault after successful start-up	4.1 Product does not yet show in the "Settings/ Registration" menu that the registration was successful even though the activation process was successful. (E-mail confirmation of successful activation received)	It can take up to an hour for the product to successfully activate. If this period has already expired, please contact the BWT service hotline (after-sales service).

9.8 Fault during operation

Fault	Possible source of the fault	Steps to resolve the fault
1 Fault when down- loading the app	1.1 Link does not work	Please check the Internet connection and the availability of the required app store on your smartphone. Try again. Make sure you have a QR code reader installed on your smartphone.
	1.2 Installation not possible (Android or iOS)	Check the version of your smartphone operating system. This must correspond to a supported version.
	1.3 Installation not possible	Unfortunately, your operating system is not supported.
2 Registration in the app	2.1 Unable to register in the app	Please check the Internet connection of your smartphone. Registration is only possible with an existing Internet connection.
		Check the registration details and, if necessary, reset the password you have chosen.
		Occasionally the servers have to be maintained. In this case, a service message is displaying indicating a time period for the maintenance. Please try again after the time period has expired.
	2.2 Product is not displayed	Did you activate the product successfully? You will receive the e-mail confirming successful activation after completion of the activation process. If this is not the case, please contact the BWT service hotline (after-sales service)
	2.3 Device status and app do not match	Please check the Internet connection of your product and also make sure that your smartphone has a valid Internet connection.
		After activation for the first time or during operation, the status is calibrated just once a day via GSM. As a result, there may be deviations.
		If the deviations persist over a period of several days, please contact the BWT service hotline (after-sales service).
	2.4 You do not have an execution message after triggering an action (holiday mode, rinse, regenerate)	Triggering an action can take up to one hour. If this period has expired, please check the Internet connection of your product and your smartphone. If an Internet connection is available and the period of one hour has expired, please contact the BWT service hotline (after-sales service).
	2.5 Holiday mode cannot be deactivated	For safety reasons, holiday mode can only be deactivated on the product itself. Please use the product.

10 Operator responsibilities

You have purchased a product that is durable and easy to service. However, certain duties must be carried out. Flawless function requires:

- · Operation as intended
- · Regular checks and servicing

Check the quality and pressure conditions of the inflow water regularly with your water supplier. If the water quality changes, the settings may need to be changed. Consult a specialist in this case.

To ensure the proper functioning and safety of the product, regular inspections must be carried out by the operator (every 2 months), and routine maintenance (EN 806-5) must be performed by the BWT after-sales service staff or a fitter authorised by BWT to carry out maintenance (every 6 months).

Wearing parts must also be replaced after the prescribed intervals in order to guarantee functionality and fulfil the warranty conditions.

10.1 Intended operation

The intended operation of the product includes start-up, operation, decommissioning and, if necessary, recommissioning. Intended operation of the product and drinking water installation requires regular checks, servicing and operation (water flows through the product) in accordance with the operating conditions for design and construction, including simulated sampling (manual or automated rinsing), as appropriate. If simulated sampling is not possible, the product must be taken out of service.

10.2 Checks

(Carried out by the operator)

BWT recommends that the operator regularly carry out the following checks and record the results:

- Water quality. Depending on the product, inflow water valuesand set outlet water values may need to be corrected
- Water pressure. If the pressure conditions change, the product settings may also have to be changed.
- · Operating condition of the product.
- Check whether messages have been issued.
- · Watertightness.

10.3 Inspection

(Carried out by the operator in accordance with EN 806-5)

Inspection activities	Interval	Note for products WITHOUT active BWT DES registration	Note for products WITH active BWT DES registration
Check/refill regenerative	According to use	Required	Required
Check brine containers for soiling	Every 2 months	Required	Required
Check for leaks, visual inspection	Every 2 months	Required	Required
Functional test/control unit display	Every 2 months	Required	Not required
Test regenerative consumption depending on the treated water	Every 2 months	Required	Not required
Check the setting of the regeneration waste water system	Every 2 months	Required	Required
Check the counting function of the water meter	Every 2 months	Required	Not required
Test the regeneration process	Every 2 months	Required	Not required
Clean the brine container and the internal surfaces that come into contact with water	Every 6 months	Required	Required

10.4 Maintenance in accordance with EN 806-5

(Carried out by BWT after-sales service or an authorised technician in accordance with EN 806-5)

In addition to all inspection activities, maintenance work on the assemblies listed below is required every 6 months by BWT after-sales service or a specialist trained by BWT. A detailed maintenance manual can be requested from the qualified fitter at BWT. We recommend that you enter into a maintenance agreement with the BWT after-sales service department or your fitter.

Assembly (the assemblies exist or do not exist depending on the type and design of a BWT product)			
Cleaning and possible sanitisation			
1.1	Entire hydraulic unit		
1.2	End shield		
1.3	Gears		
1.4	Drive motor		
1.5	Spool		
1.6	Red/green injector		
1.7	Electrolysis cell		
1.8	Locking pin		
1.9	Waste water elbow		
2.0	JG hoses		
2.1	Blending		
2.2	Water meter cover		
2.3	Impeller		
2.4	Guide baffle		
2.5	Non-return valve		
2.6	Bypass valve		
2.7	Filler plug		
3.1	Brine meter		
3.2	Brine meter solenoid valve		

5.1	Sieve base
5.2	Low salt gauge
5.3	Brine level switch
6.1	AQA Stop floor sensor
6.2	BWT AQA test

10.5 Replacement of parts

The operator must ensure that parts that are subject to wear and ageing during the life of the product are replaced by a qualified fitter.

Details of the replacement cycles can be found in the maintenance manual from BWT.

11 Warranty

If the product malfunctions during the warranty period, please contact your contract partner, the installation company, and indicate the model type and production number (see specifications or the type plate on the unit).

Non-compliance with the installation conditions and the responsibilities of the operator, as well as improper use leads to the loss of warranty and exclusion of liability.

11.1 Product returns

At BWT, product returns will not be processed without a return number (RMA no.). In Germany, call our after-sales service in Schriesheim to receive a return number.

Unauthorised returns of goods will not be accepted by BWT. Please always contact your contract partner first.

You can reach us at the following number:

 Service acceptance
 +49 (0) 6203 / 7373

 Monday to Thursday:
 6:30 a.m. to 6:00 p.m.

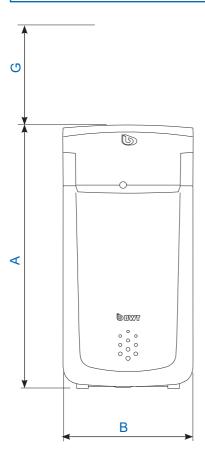
 Friday:
 6:30 a.m. to 4:00 p.m.

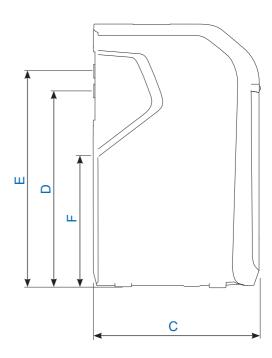
12 Technical data

Softening unit	Туре	BWT Perla one
Nominal connection width	DN	32
Connection type		G 1¼"
Nominal capacity in accordance with DIN EN 14743 min./max.	mol (m³ × °dH)	1.6 (9)/3.2 (18)
Capacity/kg of regenerative salt in accordance with DIN EN 14743 min./max.	mol	4.2 / 6.1
Peak flow with closed blending	m³/h	See diagram of peak flow
Peak flow when blending from 20°dH to 0°dH	m³/h	1.7
Nominal flow in accordance with DIN EN 14743	m³/h	1.7
Nominal pressure PN	bar	10
Min./max. operating pressure	bar	2 to 8
Pressure drop at operating flow	bar	1.0
Area of application according to DIN 1988-200	Residential units People	1 – 5 2 – 12
Ion exchange material fill quantity	1	6.2
Supply of regenerative, max.	kg	32
Regenerative consumption per 100% regeneration, min./max. approx.	kg	0.26 / 0.76
Rinsing water consumption per 100% regeneration at 4 bar, min./max. approx.	1	32 / 40
Rinsing water flow rate, max.	l/h	200
Regeneration time for 100% regeneration, min./max. approx.	min.	45 / 50
Water temperature, min./max.	°C	5 to 25
Ambient temperature, min./max.	°C	5 to 40
Humidity		Non-condensing
Power supply	V/Hz	230/50 - 60
Unit voltage	VDC	24
Connected load during operation, max.	W	5.6
Power during regeneration, max.	W	40
Fault message output, max.	VDC / A	24 / 0.5
Protection class		IP54
Operating weight if filled to max.	kg	76
Shipping weight, approx.	kg	32
Production number	PNR	6-500150

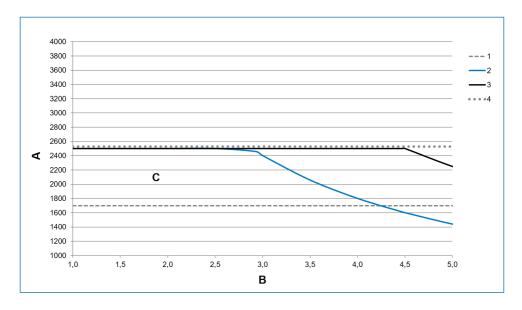
12.1 Dimensions

Name			BWT Perla one
Height	Α	mm	797
Width	В	mm	394
Depth	С	mm	505
Water inlet connection height	D	mm	592
Water outlet connection height	Е	mm	652
Overflow connection height	F	mm	410
Clearance to allow the device cover to be opened	G	mm	400
Min. sewage system connection		DN	40





12.2 Diagram of peak flow



Α	Peak flow rate	l/h
В	Inflow water hardness	mmol/l
С	Operation range not recommended	
1	1 bar pressure loss	
2	BWT Perla one min.	
3	BWT Perla one max.	
4	2 bar pressure loss	

Peak flow

is the flow rate at which the product's outlet water hardness value is reduced to values less than 10% of the inflow water hardness for at least 10 minutes. The pressure difference may rise to greater than 1 bar.

Operating flow

is the flow rate on which independent testing institutions based their capacity testing (see DIN EN 14743 for details).

Nominal flow

is the flow rate at which the product causes a pressure drop of 1 bar at a water temperature of 15°C when the blending is closed.

13 Troubleshooting

13.1 Malfunctions

Fault	Cause	Remedy
Low regenerative indicator is shown.	Insufficient regenerative in the regenerative container (3).	Refill the regenerative, see chapter 8.5
	If there is still regenerative in the container, regenerative encrustation may have formed under the ultrasound sensor.	Loosen and stir the regenerative.
The product is not supplying softened water.	No regenerative in the regenerative container (3).	Refill the regenerative, see chapter 8.3.
		Wait 0.5 hours for brine to form.
		Manually initiate regeneration for both exchanger columns, one at a time.
	Power supply interrupted.	Establish electrical connection.
	Blending not set correctly.	Perform settings as described in the "Setting the water hardness" section within Start-up.
The product is supplying deviating outlet water hardness.	The product has not been finely adjusted.	The outlet water hardness still has to be finely adjusted.
	The volume flow was too low for the hardness setting.	Reset the water hardness and perform fine adjustment.
No water flow.	Water supply shut off by AQA Stop.	Check the installation for leaks. Reset the AQA Stop.
The product is not supplying softened water or the flow is insufficient.	Inlet pressure is too low.	Increase inlet pressure (set pressure reducer if necessary) and start manual regeneration.
Coloured rinsing water at start-up.	Abrasion particles from exchanger resin.	Repeat start-up rinse.
The product cannot be registered.	Lack of connectivity	Contact the BWT after-sales service centre on
The product cannot be connect-		+49 (0) 6203 / 7373
ed to a network.		Mon – Thu: 6:30 a.m. to 6:00 p.m.
The product cannot be added to the BWT Best Water Home app.		Friday: 6:30 a.m. to 4:00 p.m.
An implausible fill level is displayed.	The regenerative container is filled past the 100% mark.	Remove any excess regenerative so that the regenerative container is filled at most to the 100% mark.

If the fault cannot be remedied by following these steps, please contact our after-sales service department and quote the series and production number (see type plate on rear of product).

14 Decommissioning and disposal

14.1 Shutting down the unit

The product may be shut down and dismantled only by qualified specialists.

Observe all applicable safety regulations when dismantling the system.

14.2 Disposal

NOTE



- This product may not be disposed of in household waste.
- At the end of the product's life cycle, ensure that it is properly disposed of or recycled.
- Observe the legal disposal guidelines for the country in which the product is used.
- ➤ The following materials are used in the product: metal, plastic, electronic components.

Disposal of transport packaging

Recycling the packaging materials saves resources and reduces waste. Return the packaging to your specialised dealer.

Disposal of waste electrical and electronic devices

Do not dispose of the device in household waste. Use the official municipal collection and returns facilities for electrical and electronic waste or return the device to your dealer. By law, you are responsible for deleting any personal data on the device before disposal.

Disposal of batteries

Batteries may not be disposed of in household waste under any circumstances. Batteries not sealed inside the device must be removed and brought to a suitable collection point (such as your dealer) for disposal free of charge.

15 Standards and legal provisions

Standards and legal provisions shall always be applied in the most recent version.

- The following standards and legal regulations must be observed depending on the intended use:
- German ordinance on the quality of water for human consumption ("Trinkwasserverordnung")
- EN 806, Specifications for drinking water installations
- DIN 1988 standards, specifications for drinking water installations
- DIN EN 1717, Protection of drinking water from contaminants in the drinking water supply system.
- DIN EN 15161, Water conditioning equipment inside buildings installation, operation, maintenance and repair

The product meets the following standards:

- DIN EN 14743, Water conditioning equipment inside buildings softeners
- DIN 19636-100, Water softeners (cation exchangers) for drinking water installation Part 100: Requirements for use of softening units in accordance with DIN EN 14743.

16 Operating report

Installation location of the product:

ten

Date	Water meter reading upstream of the product [m³]	Water hardness upstream I downstream of the product [°dH]	Increase in sodium content of drinking water. Water hardness, upstream I downstream x 8.2 mg [mg]	Regenerative refilled [kg]
		I	x 8.2 =	
		I	x 8.2 =	
		I	x 8.2 =	
		I	x 8.2 =	
		I	x 8.2 =	
		I	x 8.2 =	
		I	x 8.2 =	
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		I	x 8.2 =	
		I	x 8.2 =	

The operating report is only required for direct or indirect, targeted drinking water supply in the context of a letting or any other independent, regular and profit-making activity.

Information in accordance with section 16 and section 21 of the German Drinking Water Ordinance

<u> </u>	Drinking Water Ordinance	
The drinking	water in this building is treated as f	ollowed:
Type of treatment:	Partial softening Metering	
Product designation: Installation location of the produ	ict:	
Metering of silicate substance For minimising the corrosiveness of drink preventing elevated concentrations of he	ing water and avy metals	
Silicate concentration of you Max. permitted addition in accordance wi	Ir water, approx. ith the German Drinking Water Ordinance: 15 mg/l	mg/l (calculated as SiO ₂)
Metering of phosphate subst To minimise liming, corrosiveness of drint and to prevent elevated concentrations o	king water	
Phosphate concentration of Max. permitted addition in accordance wi	your water, approx. ith the German Drinking Water Ordinance: 2.2 mg/l	mg/l (calculated as P)
Metering to set the pH value For minimising the corrosiveness of drink preventing elevated concentrations of he pH value of your water Limits in accordance with the German Dr		than 9.5
To increase sanitary properties of drinking Chlorine or Chlorine	orite or chlorine dioxide solution g water e dioxide concentration of your wate th the German Drinking Water Ordinance: 0.3 mg/l	
Partial softening of drinking To minimise liming	water by sodium ion replacement	
Hardness range of your water		ess than 8.4°dH) rate (8.4°dH – 14.0°dH)
Sodium concentration of you Max. permitted concentration in accordan	ur water, approx.: nce with the German Drinking Water Ordinance: 20	mg/l 0 mg/l
Company:		
Date of last maintenance:		

EU-Konformitäts-Erklärung EU Declaration of Conformity UE Certificat de conformité

im Sinne der EG-Richtlinien Niederspannung 2014/35/EU

EMV 2014/30/EU

Funkanlagen Richtlinie 2014/53/EU

in accordance with EC instructions Low voltage 2014/35/EU

EMC 2014/30/EU RED 2014/53/EU

en accord avec les instructions de Basse tension 2014/35/UE

la Communauté Européenne CEM 2014/30/UE

Èquipements radio. 2014/53/UE

Produkt/Product/Produit: Simplex Trinkwasserbehandlungsanlage

Simplex softening unit

Simplex systèmes d'adoucissement d'eau

Typ/Type/Type: BWT Perla

Baureihe / series / série de modèles

ist entwickelt, konstruiert und gefertigt in Übereinstimmung mit den oben genannten Richtlinien, in alleiniger Verantwortung von:

has been developed, designed and produced in accordance with the above mentioned directive under the sole responsibility of:

est développé, conçu et fabriqué en accord avec les instructions mentionnées ci-dessus sous l'entière responsabilité de :

BWT Wassertechnik GmbH, Industriestr. 7, 69198 Schriesheim, Germany

(WEEE reg. no. DE 80428986)

Schriesheim, April 2018

Ort, Datum / Place, date / Lieu et date

Lutz Hübner

Unterschrift (Geschäftsleitung) Signature (Management) Signature (Direction)

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